Dimension	PN	Temperature range	Material
G 1/4 - G 3/8	Full scale value for temporary load	-20 °C to +60 °C	Plastic

Range of Application

For measuring the pressure of liquefied or gaseous non-aggressive media, primarily water, air and steam.

UGC.31 Pressure gauge

Pipe-mounted, with analogue display of instantaneous value. Pressure gauges AT 4257 of Bourdon tube type. Class 2.5, husdiameter 62 mm, graded 0 -.... bar / Pascal.

Quality Assurance

PED, AFS 1994:4

Material Specification

		AT 4257	
	Bourdon		
1	tube	copper alloy	
2	Body	black plastic ABS	
	Measuring		
3	body	platinum brass	
4	Glass	acrylic glass	
Parts in contact with media is made of copper alloy			

Dimensions

	AT 4257
A	54
В	62
С	G 1/4
D	27,5
Measurment in mm.	

Function and Design

The pressure gauge is a bourdon tube type, which involves a circle-formed tube spring with an oval cross-section. The system pressure internally affects the bourdon tube so that it, at a certain pressure tends to straighten out. The free end of the bourdon tube moves proportionally with the internal pressure. This movement is then converted by the measuring element into a movement/indication value on the dial.







Technical Information

	AT 4257
Media tempera-	
ture	$-20^{\circ}\text{C} \text{ to } +60^{\circ}\text{C}$
Ambient temper-	
ature	-20°C to +60°C
Accuracy class	2,5%
Effect of temper-	
ature	0,4%/10°C (over and under 20°C)
IP class	54
Max. working	75% of the scale value at resting load. 66% of the scale value at fluc-
pressure	tuating loads.

Dimensioning

The scale range should be selected in accordance to the constant pressure that not should exceed 2/3 of the scale range.

Accesories and Options

For complete pressure gauges sets includning control pressure gauge valve, water trap pipe and and pressure gauge valve, please see our AT 1800-1806 product sheet. The pressure gauges are also available in damping fluid-filled, in stainless steel and with non-standard gradings upon request.

Installation

The pressure gauges are to be mounted so that they are both easy to read and protected against vibrations, heat, cold and high air humidity. For high fluid temperatures, a water worm pipe should be used. For pressure variations and vibrations, a damping fluid-filled pressure gauge should be used.

Marking

The products are marked with Armatec, class and grading.

How to order

Example: AT 4257-10-2,5					
AT 4257	-	10	2,5		
Fig. no.	Execution	Connection	Grading		
AT 4257=body diameter 62 mm	-=standard	-8			
	D=damping fluid-filled				
	U=decompression				

